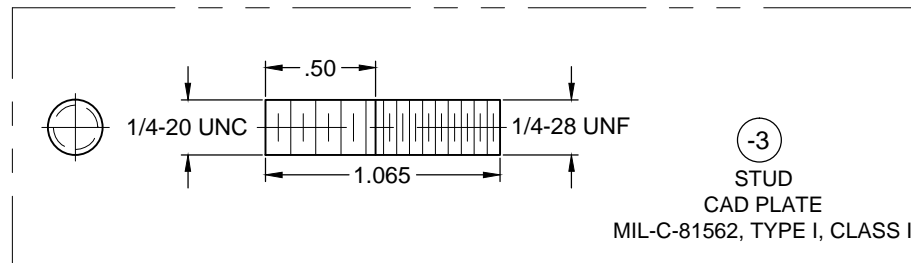
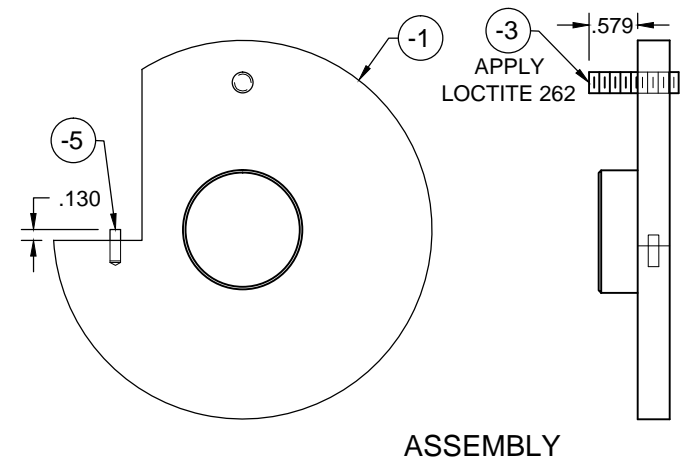
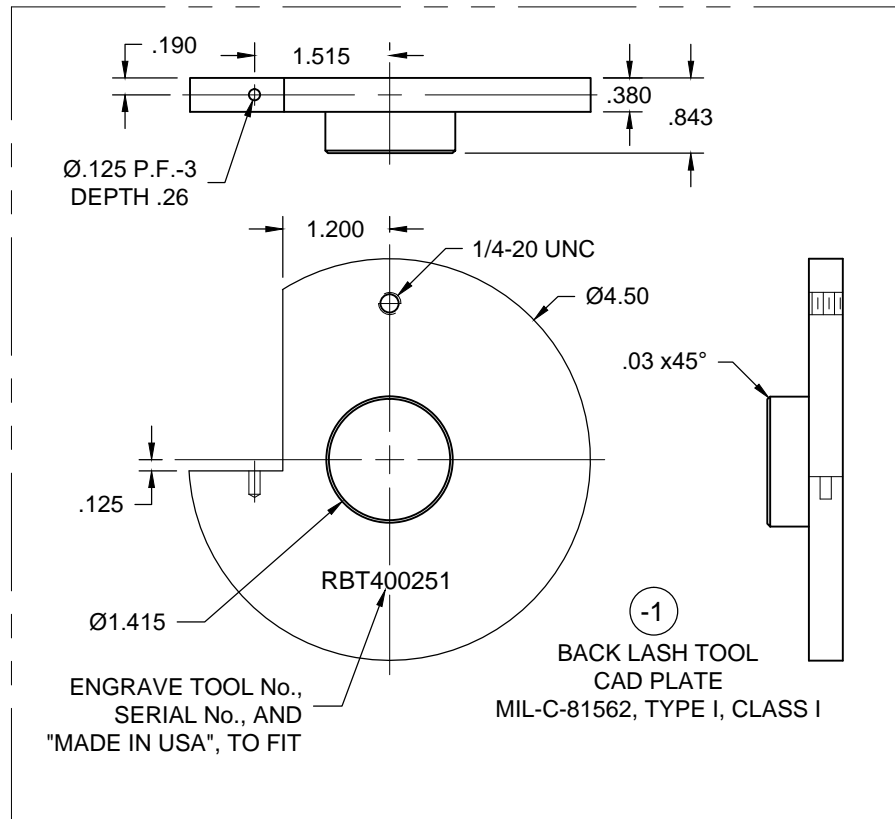


REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



UNDER REVIEW
URF 19-1176 19.11.01 (VM)

NOTES

1. ORIGINAL TOOL No. 412-240-010-101
2. TEST PIECE RC 34

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ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	BACKLASH TOOL	4140 Q&T	Ø4.5 x 1/2
			-3	1	THREADED STUD	4140 Q&T	Ø1/4 x 1-1/4
		B/O	-5	1	DOWEL PIN	STEEL	Ø1/8 x 3/8

RED BARN MACHINE			
TITLE BACKLASH TOOL			
DWG NO. RBT400251			REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: CLOUGH	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		APPROVED	
FRACTIONS ± 1/32 ANGLES ± .5°		HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SEE PART	
SCALE NTS		USED ON MODEL BELL 412	
DATE 7-22-09		SHEET 1 of 1	